



Setup details

Unistat® 910w & DDPS reactor

Temperature range: -90...250 °C
 Cooling power: 5.2 kW @ 250...-20 °C
 4.7 kW @ -40 °C
 3.1 kW @ -60 °C

Heating power: 6.0 kW
 Hoses: 2x1.5 m; M38x1.5 (#6656)
 HTF: DW-Therm (#6479)
 Reactor: 25-litre vacuum insulated jacketed glass reactor

Reactor content: 18.75 litre M90.055.03 (#6259)

Stirrer speed: 70 rpm
 Control: process

Unistat® 910w

Controlling an exothermic reaction of 600 W (516 kcal / hr) in a DDPS 25-litre jacketed glass reactor

Requirement

The test is conducted to investigate the performance of Unistat 910w controlling a simulated 600 W (516 kcal / hr) exothermic reaction in a DDPS 25-litre vacuum insulated glass reactor.

Method

The Unistat and reactor are connected using two 1.5-metre insulated metal hoses. The reactor is filled with 18.75 litre of "M90.055.03", a Huber supplied silicon based HTF. The simulated reactions are carried out using a controlled electric immersion heater.

Results

When an increase in temperature caused by the simulated exothermic reaction is sensed the jacket temperature reacts very quickly to remove the heat. A cooling rate of approx. 7.7 K/min. equals the temperature rise of approx. 3.7 K within 13 minutes and the set-point is kept exactly on the set-point.

